



## CP432 Tube and Pipe Bender

A 90 psi air supply does all the work for bending steel and stainless steel tube. This bender utilizes a center push bending method which is easy to master. Offered in an all inclusive kit. See Bulletin 4390-CP432 for more information. A separate accessory kit of tooling for bending 10mm through 50mm tube is also available. See [page S20](#) for part number information.

**Part No.**  
**CP432**



Fig. S40 — Bender Kit

### REPLACEMENT COMPONENTS

Part Name	Part No.
Air/Hydraulic Pump.....	<b>PAT-1102N</b>
Hose Assembly.....	<b>975222</b>
Quick Coupler, Receptacle.....	<b>3050-3</b>
Quick Coupler, Nipple.....	<b>3010-3</b>
Hydraulic Cylinder.....	<b>RC-1010</b>
Radius Blocks.....	<a href="#">See below</a>
Slide Blocks.....	<a href="#">See below</a>



Fig. S41 — Pump

### Radius Blocks for CP432 – Inch Sizes

Tube O.D. (in.)	Bend Radius (in.)	Part No.
1/4	9/16	<b>975179</b>
3/8	1 1/4	<b>975179</b>
1/2	1 1/2	<b>975179</b>
5/8	1 7/8	<b>975180</b>
3/4	2 1/4	<b>975180</b>
1	3	<b>975181</b>
1 1/4	3 3/4	<b>975182</b>
1 1/2	4 1/2	<b>975183</b>
2	8	<b>975184</b>



Fig. S42 — Multi-Size Tube Radius Block

### Slide Blocks for CP432 (2 required) – Inch Sizes

Tube O.D. (in.)	Part No.
1/4.....	<b>975185</b>
3/8.....	<b>975185</b>
1/2.....	<b>975185</b>
5/8.....	<b>975186</b>
3/4.....	<b>975186</b>
1.....	<b>975187</b>
1 1/4.....	<b>975187</b>
1 1/2.....	<b>975188</b>
2.....	<b>975188</b>

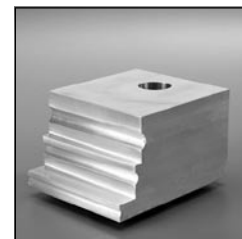


Fig. S43 — Multi-Size Tube Slide Block

Dimensions and pressures for reference only, subject to change.